												-		
		TPM CIRCLE NO :-	2	ΑCTIVITY	КК	QM	PM	JH	SHE	ОТРМ	DM	E&T		
	ADI K	TPM CIRCLE NAME :	Joshile	LOSS NO./STEP									KAIZEN IDEA SHEET	
	Plant : P14	DEPT :	M.E	RESULT AREA	с	Q	Р	P, C	S	M, D	Р, С	м		
CELL :	A467	CELL NAME :	Tensioner Asssy.		M/C STAG	iE:	Winding/As		ssy.		OPERA	TION:	Winding	
KAIZEN THE	ME :		KAIZEN IDEA :										•	
To Eliminate minor of A467 Tensioner Assy. on account of Winding Pin		Winding Pin locating step length to be reduce by from 7mm to 5 mm BENCHMAR									(: 02 Nos			
									TARGET:			Zero		
									KAIZEN START:			(01.01.2018	
PROBLEM P	RESENT STATUS :	COUNTERMEASURE:							TARGET DATE:			-	15.01.2018	
Presently w	vinding pin twisting 2 times in a Shift.	Revised winding pin locating step length from 7 mm to 5 mm & Now screw properly							KAIZEN FINISH:				15.01.2018	
		resting on winding in & there is load on Screw locating portion of winding pin TEAM									MBERS:			
	A								N.S.Pujari			M	allikarjun	
									BENEFITS:-					
										1) Eliminated Minor Stoppage of Winding				
									Pin Bend .					
	ANALYSIS:	BEFORE AFTER							KAIZEN SUSTAINANCE WHAT TO DO:					
wny1:- Pre Shift.	esently winding pin twisting times in a	\$\$ 4.5 ±0.1							Winding Pin Drawing to be Revise					
Why2:- Mo winding pir Why3:-No Screw	ore load on screw locating portion of n resting is there in winding pin for nding pin locating Step length is more								HOW TO DO: FREQUENCY: One Action					
(7 mm)									SCOPE & PLAN FOR HORIZONTAL					
									DEPLOYMENT					
		A A A		1	0000		5-36	;	SR.NO	CELL/ PRODUCT	TDC	RESP.	STATUS	
ROOT CA	AUSE	RESULTS:												
Winding pi	n locating Step length is more								1					
(7 mm)		Winding Pin Twist No of Occurrence						No S	Scope ir	n P14 ,	Kaizer	n share to		
, ,		in Shift							CME for HD Implementation @					
									other plants					
REGISTRATION NO.: P14/KK/2018/019		1	2							PLANT		wном	STATUS	
DATE:	30.01.2018													
REGISTERED BY: Mr. Manas KP		0		0										
MANGERS			Before	After										
	5/FR/09/E, Rev. No.:03, Rev. Date:23	01.2018	DEIVIE	Alter					I	1	I		1	
	,, 03, L, 101 10103, 101 Date:23													

ADVIK

Improvement Change Point Detail

P14

